Highly flexible equipment for copper measurement

# The Oxford Instruments CMI760 was designed to meet the copper measurement and quality control needs of the printed circuit board industry

The CMI760 measures various surface copper applications and comes with a SRP-4 userreplaceable tip. Optional accessories that measure plated through-hole copper can also be added. This highly expandable benchtop system is capable of both micro resistance and Eddy Current testing, resulting in accurate and precise measurement of copper.

This benchtop system is remarkably versatile and expandable. The CMI760 accepts multiple probe types to meet application needs, including surface copper, through-hole, micro through-hole, and through-hole quality.

The CMI760 product comes standard with an advanced statistical package for the interpretation of test data. We stand behind our equipment with a responsive customer service team and warranty policy. SRP-4 PROBE: The SRP Probe utilizes advanced micro resistance test method technology. This probe measures thickness as a function of resistance, therein obtaining exact, reliable readings regardless of laminate thickness and/or copper plating on the opposite side of the printed circuit board. The SRP-4 features user-replaceable probe tips. A worn probe tip can be guickly and easily replaced on-site, minimising downtime. Replacement probe tips are a far more economical alternative to replacing the entire probe. One replacement probe tip comes standard with the CMI760. Additional probe tips are available in boxes of three. Additionally, this tethered probe features a rugged cable and small footprint for ease of use.



## CMI760 product consists of (for surface copper applications):

- Gauge: **CMI**760
- SRP-4 Probe
- One SRP-4 Replacement Probe Tip
- Two NIST Traceable Calibration Standards
- Optional Standards available for a range of copper weight

## **Optional accessories** (for plated through-hole applications):

- ETP Probe
- Plated through-hole standard





The Business of Science®

### **Accessory highlights**

**ETP PROBE:** The ETP probe utilizes Eddy Current test method technology. The Eddy Current test method indicates whether copper coating thickness on the inside of the printed circuit board through-holes meets required specifications. The probe was designed to generate accurate readings regardless of the board's interim layers. It works equally well on double-sided and multilayer boards, before and after etch, even with tin and tin/lead resist. In addition, the **CMI**760 instrument with the ETP probe features temperature compensation technology, enabling measurement of plated through-hole copper immediately after the board is lifted from the plating tank.



Menu Softkeys Backlit Screen

#### **GAUGE SPECIFICATIONS:**

Memory Capacity: 8000 bytes, non-volatile

**Dimensions:** 11 1/2" (W) x 10 1/2" (D) x 5 1/2" (H) (29.21 x

26.67 x 13.97 cm) **Weight:** 6 lbs. (2.79 kg)

**Units:** Automatic conversion between imperial and metric

with a keystroke

**Unit Conversions**: Select from mils, µm, µin, mm, in., or %

as units for display

Output: Parallel printer port and RS232 serial port

Display: Large LCD 480 (H) x 32 (V) pixels, backlit, wide-angle

view

**Statistical Display:** Number of readings, standard deviation,

mean, high, low

Charts: Histogram, trend, x-Bar, and r

#### **SRP-4 PROBE SPECIFICATIONS:**

**Accuracy:**  $\pm 1\%$  ( $\pm 0.1~\mu m$ ) referred to reference standards **Precision:** Electroless Copper: 0.2% standard deviation typical, Electrodeposited Copper: 0.3% standard deviation typical

**Resolution:** 0.01 mils > 1 mil, 0.001 mils

< 1 mil,  $0.1\mu m$  > 10  $\mu m$ , 0.01  $\mu m$  < 10  $\mu m$ , 0.001  $\mu m$  < 1  $\mu m$  **Thickness Range:** Copper: 10  $\mu$ in – 10 mil (0.25  $\mu$ m – 254  $\mu$ m), Fine Line Measure: trace width 8 mil – 3000 mil (203  $\mu$ m – 76.2 mm)

#### **ETP PROBE SPECIFICATIONS:**

**Accuracy:**  $\pm 0.01$  mil  $(0.25 \mu m) < 1$  mil  $(25 \mu m)$ 

**Precision:** 1.0% at 1.2 mil typical **Resolution:** 0.01 mils (0.25 µm)

**Eddy Current:** Conforms to method ASTM E376 **Thickness Range:** 0.08–4.0 mils (1 – 102 μm) **Minimum Hole Size:** 35 mils (899 μm)

visit www.oxford-instruments.com for more information or email Industrial@oxinst.com

This publication is the copyright of Oxford Instruments plc and provides outline information only, which (unless agreed by the company in writing) may not be used, applied or reproduced for any purpose or form part of any order or contract or regarded as the representation relating to the products or services concerned. Oxford Instruments' policy is one of continued improvement. The company reserves the right to alter, without notice the specification, design or conditions of supply of any product or service. Oxford Instruments acknowledges all trademarks and registrations. © Oxford Instruments plc, 2013. All rights reserved. Part no: OIIA/760B/0413







